

- Hot dip galvanized coating for superior performance in damp, exterior environment.
- Single piece clip design for consistent performance in low and high strength concrete.

# Power-Stud™ HD5

Hot Dip Galvanized Wedge Expansion Anchor

**Power**  
FASTENING INNOVATIONS

# Power-Stud™ HD5

## Hot-Dip Galvanized Wedge Expansion Anchor



### THREAD VERSION

UNC Threaded Stud

### ANCHOR MATERIALS

Hot-dipped galvanized carbon steel body, stainless steel expansion clip, hot-dip galvanized nut and washer

### ROD/ANCHOR SIZE RANGE (TYP.)

3/8" diameter through  
3/4" diameter

### SUITABLE BASE MATERIALS

Normal-weight concrete  
Structural sand-lightweight concrete  
Grouted concrete masonry

### PRODUCT DESCRIPTION

The Power-Stud HD5 anchor is a fully threaded, torque-controlled, wedge expansion anchor. Suitable base materials include normal-weight concrete and structural sand-lightweight concrete. The anchor is manufactured with a hot-dip galvanized carbon steel body and stainless steel expansion clip. Nut and washer are included.

### GENERAL APPLICATIONS AND USES

- Racking and Shelving
- Support Ledgers
- Fencing
- Maintenance
- Material Handling
- Storage Facilities
- Repairs
- Retrofits

### FEATURES AND BENEFITS

- Consistent performance in high and low strength concrete
- Nominal drill bit size is the same as the anchor diameter
- Anchor can be installed through standard fixture holes
- Length ID code and identifying marking stamped on head of each anchor

### GUIDE SPECIFICATIONS

**CSI Divisions:** 03 16 00 - Concrete Anchors, 04 05 19.16 - Masonry Anchors and 05 05 19 Post - Installed Concrete Anchors. Expansion Anchors shall be Power-Stud HD5 as supplied by Powers Fasteners, Inc., Brewster, NY. Anchors shall be installed in accordance with published instructions and the Authority Having Jurisdiction.

### MATERIAL SPECIFICATIONS

| Anchor component                    | Specification                                                                          |
|-------------------------------------|----------------------------------------------------------------------------------------|
| Anchor body                         | Medium carbon steel                                                                    |
| Hex Nut                             | Carbon steel ASTM A 563, Grade A                                                       |
| Washer                              | Carbon steel ASTM F 844; meets dimensional requirements of ANSI B18.22.2, Type A plain |
| Expansion wedge (clip)              | Type 304 Stainless Steel                                                               |
| Plating (Anchor, body, nut, washer) | Zinc Galvanized According to ASTM A 153 Class C or D                                   |

# Power-Stud™ HD5

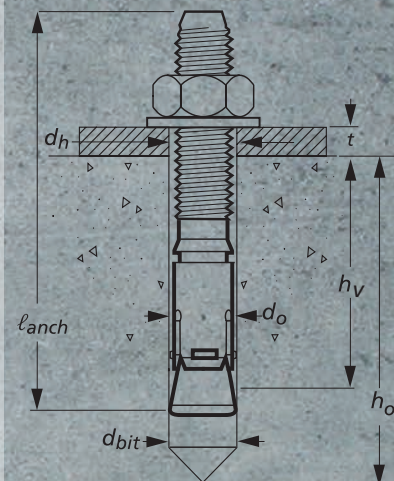
## INSTALLATION SPECIFICATIONS

### Installation Table for Power-Stud HD5

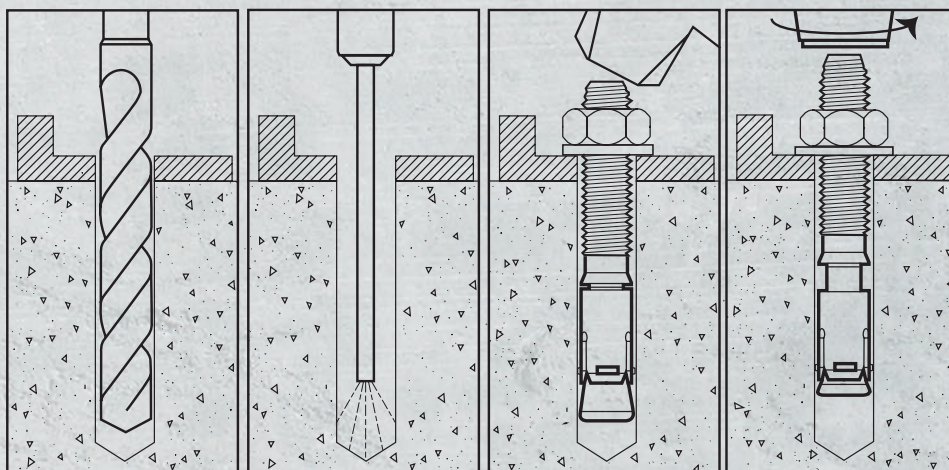
| Anchor Property/<br>Setting Information          | Notation      | Units             | Nominal Anchor Diameter (inch) |                |                 |                |                 |                |                  |                |                |                |
|--------------------------------------------------|---------------|-------------------|--------------------------------|----------------|-----------------|----------------|-----------------|----------------|------------------|----------------|----------------|----------------|
|                                                  |               |                   | 3/8                            |                | 1/2             |                | 5/8             |                | 3/4              |                |                |                |
| Anchor outside diameter                          | $d$           | in.<br>(mm)       | 0.375<br>(9.525)               |                | 0.500<br>(12.7) |                | 0.625<br>(15.9) |                | 0.750<br>(19.05) |                |                |                |
| Minimum diameter of hole<br>clearance in fixture | $d_h$         | in.<br>(mm)       | 7/16<br>(11.1)                 |                | 9/16<br>(14.3)  |                | 11/16<br>(17.5) |                | 13/16<br>(20.6)  |                |                |                |
| Nominal drill bit diameter                       | $d_{bit}$     | in.<br>(mm)       | 3/8<br>ANSI                    |                | 1/2<br>ANSI     |                | 5/8<br>ANSI     |                | 3/4<br>ANSI      |                |                |                |
| Minimum nominal<br>embedment depth               | $h_v$         | in.<br>(mm)       | 1-3/4<br>(44)                  | 2-3/8<br>(60)  | 2<br>(51)       | 2-1/2<br>(64)  | 3-3/4<br>(95)   | 2-3/8<br>(60)  | 3-3/8<br>(86)    | 4-5/8<br>(117) | 3-3/8<br>(66)  | 5<br>(127)     |
| Minimum hole depth                               | $h_o$         | in.<br>(mm)       | 2<br>(51)                      | 2-5/8<br>(67)  | 2-1/2<br>(64)   | 3<br>(76)      | 4-1/4<br>(108)  | 2-7/8<br>(73)  | 3-7/8<br>(98)    | 5-1/8<br>(130) | 3-7/8<br>(98)  | 5-1/2<br>(140) |
| Minimum member<br>thickness                      | $h_{min}$     | in.<br>(mm)       | 3-1/4<br>(83)                  | 4<br>(102)     | 4<br>(102)      | 5<br>(127)     | 6<br>(152)      | 5<br>(127)     | 6<br>(152)       | 7<br>(178)     | 6<br>(152)     | 10<br>(254)    |
| Minimum overall anchor<br>length <sup>1</sup>    | $\ell_{anch}$ | in.<br>(mm)       | 3<br>(76)                      | 3<br>(76)      | 2-3/4<br>(70)   | 3-3/4<br>(95)  | 4-1/2<br>(114)  | 3-1/2<br>(89)  | 5<br>(127)       | 6<br>(152)     | 4-3/4<br>(121) | 5-1/2<br>(140) |
| Minimum edge distance                            | $c_{min}$     | in.<br>(mm)       | 3<br>(76)                      | 2-1/4<br>(57)  | 4<br>(102)      | 5-1/4<br>(133) | 4<br>(102)      | 4-1/4<br>(108) | 5-1/2<br>(140)   | 4-1/4<br>(108) | 5<br>(127)     | 4-1/2<br>(114) |
| Minimum spacing distance                         | $s_{min}$     | in.<br>(mm)       | 5-1/4<br>(133)                 | 3-3/4<br>(95)  | 6<br>(152)      | 7-1/4<br>(184) | 5<br>(127)      | 7-1/8<br>(181) | 10-1/8<br>(257)  | 4-1/4<br>(108) | 9<br>(229)     | 6<br>(152)     |
| Critical edge distance                           | $c_{ac}$      | in.<br>(mm)       | 5<br>(127)                     | 6-1/2<br>(165) | 8<br>(203)      | 8-1/2<br>(216) | 8<br>(203)      | 8<br>(203)     | 6<br>(152)       | 10<br>(254)    | 5<br>(127)     | 12<br>(305)    |
| Installation torque<br>(Normal-weight concrete)  | $T_{inst}$    | ft.-lbf.<br>(N-m) | 20<br>(27)                     |                | 40<br>(54)      |                | 60<br>(81)      |                | 110<br>(149)     |                |                |                |
| Installation torque<br>(Grout Filled CMU)        | $T_{inst}$    | ft.-lbf.<br>(N-m) | 20<br>(27)                     |                | 40<br>(54)      |                | 50<br>(68)      |                | 80<br>(108)      |                |                |                |
| Torque wrench/socket size                        | -             | in.               | 9/16                           |                | 3/4             |                | 15/16           |                | 1-1/8            |                |                |                |
| Nut height                                       | -             | in.               | 21/64                          |                | 7/16            |                | 35/64           |                | 41/64            |                |                |                |

For SI: 1 inch = 25.4 mm, 1 ft-lbf = 1.356 N-m.

1. The listed minimum overall anchor length is based on anchor sizes available at the time of publication compared with the requirements for the minimum nominal embedment depth and fixture attachment.



## Installation Instructions



1.) Using the proper drill bit size, drill a hole into the base material to the required depth. The tolerances of the drill bit used should meet the requirements of ANSI Standard B212.15.

2.) Remove dust and debris from the hole using a hand pump, compressed air or a vacuum to remove loose particles left from drilling.

3.) Position the supplied washer on the anchor and thread on the supplied nut. If installing through a fixture, drive the anchor through the fixture into the hole. Be sure the anchor is driven to the minimum required embedment depth,

4.) Tighten the anchor with a torque wrench by applying the required installation torque,  $T_{inst}$ .

## Length Identification

| Mark | From   | Up to but not including |
|------|--------|-------------------------|
| C    | 2-1/2" | 3"                      |
| D    | 3"     | 3-1/2"                  |
| E    | 3-1/2" | 4"                      |
| F    | 4"     | 4-1/2"                  |
| G    | 4-1/2" | 5"                      |
| H    | 5"     | 5-1/2"                  |
| I    | 5-1/2" | 6"                      |
| J    | 6"     | 6-1/2"                  |
| K    | 6-1/2" | 7"                      |
| L    | 7"     | 7-1/2"                  |
| M    | 7-1/2" | 8"                      |
| N    | 8"     | 8-1/2"                  |

Length identification mark indicates overall length of anchor.

# Power-Stud™ HD5

## ALLOWABLE STRESS DESIGN (ASD) PERFORMANCE DATA

### Ultimate Load Capacities for Power-Stud HD5 in Normal-Weight Concrete<sup>1,2</sup>

| Nominal Anchor Diameter (in.) | Minimum Embedment Depth (in.) | Minimum Concrete Compressive Strength - $f'_c$ (psi) |             |               |             |               |             |               |             |               |             |
|-------------------------------|-------------------------------|------------------------------------------------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------|
|                               |                               | 2,500 psi                                            |             | 3,000 psi     |             | 4,000 psi     |             | 6,000 psi     |             | 8,000 psi     |             |
|                               |                               | Tension (lbs)                                        | Shear (lbs) | Tension (lbs) | Shear (lbs) | Tension (lbs) | Shear (lbs) | Tension (lbs) | Shear (lbs) | Tension (lbs) | Shear (lbs) |
| 3/8                           | 1-3/4                         | 2,470                                                | 3,925       | 2,710         | 3,925       | 3,130         | 3,925       | 3,220         | 3,925       | 3,715         | 3,925       |
| 3/8                           | 2-3/8                         | 3,620                                                | 3,925       | 3,965         | 3,925       | 4,580         | 3,925       | 5,470         | 3,925       | 6,320         | 3,925       |
| 1/2                           | 2                             | 2,690                                                | 4,195       | 2,950         | 4,195       | 3,405         | 4,195       | 4,170         | 4,195       | 4,815         | 4,195       |
| 1/2                           | 2-1/2                         | 4,140                                                | 4,195       | 4,540         | 4,195       | 5,240         | 4,195       | 6,415         | 4,195       | 7,410         | 4,195       |
| 1/2                           | 3-3/4                         | 8,580                                                | 4,195       | 9,400         | 4,195       | 10,300        | 4,195       | 10,300        | 4,195       | 10,300        | 4,195       |
| 5/8                           | 2-1/2                         | 4,115                                                | 6,815       | 4,505         | 6,815       | 5,200         | 6,815       | 6,370         | 6,815       | 7,355         | 6,815       |
| 5/8                           | 3-3/8                         | 7,305                                                | 6,815       | 8,000         | 6,815       | 9,240         | 6,815       | 11,315        | 6,815       | 13,065        | 6,815       |
| 5/8                           | 4-5/8                         | 11,715                                               | 6,815       | 12,830        | 6,815       | 14,815        | 6,815       | 16,400        | 6,815       | 16,400        | 6,815       |
| 3/4                           | 3-3/8                         | 7,080                                                | 11,570      | 7,750         | 11,570      | 8,955         | 11,570      | 12,125        | 11,570      | 14,000        | 11,570      |
| 3/4                           | 5                             | 16,965                                               | 11,570      | 18,580        | 11,570      | 21,330        | 11,570      | 21,330        | 11,570      | 21,330        | 11,570      |

1. Tabulated load values are applicable to single anchors installed in uncracked concrete with no edge or spacing considerations. Concrete compressive strength must be at the specified minimum at the time of installation.

2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working load.



### Allowable Load Capacities for Power-Stud HD5 in Normal-Weight Concrete<sup>1</sup>

| Nominal Anchor Diameter (in.) | Minimum Embedment Depth (in.) | Minimum Concrete Compressive Strength - $f'_c$ (psi) |             |               |             |               |             |               |             |               |             |
|-------------------------------|-------------------------------|------------------------------------------------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------|
|                               |                               | 2,500 psi                                            |             | 3,000 psi     |             | 4,000 psi     |             | 6,000 psi     |             | 8,000 psi     |             |
|                               |                               | Tension (lbs)                                        | Shear (lbs) | Tension (lbs) | Shear (lbs) | Tension (lbs) | Shear (lbs) | Tension (lbs) | Shear (lbs) | Tension (lbs) | Shear (lbs) |
| 3/8                           | 1-3/4                         | 620                                                  | 980         | 680           | 980         | 785           | 980         | 805           | 980         | 930           | 980         |
| 3/8                           | 2-3/8                         | 905                                                  | 980         | 990           | 980         | 1,145         | 980         | 1,370         | 980         | 1,580         | 980         |
| 1/2                           | 2                             | 675                                                  | 1,050       | 740           | 1,050       | 850           | 1,050       | 1,045         | 1,050       | 1,205         | 1,050       |
| 1/2                           | 2-1/2                         | 1,035                                                | 1,050       | 1,135         | 1,050       | 1,310         | 1,050       | 1,605         | 1,050       | 1,855         | 1,050       |
| 1/2                           | 3-3/4                         | 2,145                                                | 1,050       | 2,350         | 1,050       | 2,575         | 1,050       | 2,575         | 1,050       | 2,575         | 1,050       |
| 5/8                           | 2-1/2                         | 1,030                                                | 1,705       | 1,125         | 1,705       | 1,300         | 1,705       | 1,595         | 1,705       | 1,840         | 1,705       |
| 5/8                           | 3-3/8                         | 1,825                                                | 1,705       | 2,000         | 1,705       | 2,310         | 1,705       | 2,830         | 1,705       | 3,265         | 1,705       |
| 5/8                           | 4-5/8                         | 2,930                                                | 1,705       | 3,210         | 1,705       | 3,705         | 1,705       | 4,100         | 1,705       | 4,100         | 1,705       |
| 3/4                           | 3-3/8                         | 1,770                                                | 2,895       | 1,940         | 2,895       | 2,240         | 2,895       | 3,030         | 2,895       | 3,500         | 2,895       |
| 3/4                           | 5                             | 4,240                                                | 2,895       | 4,645         | 2,895       | 5,335         | 2,895       | 5,335         | 2,895       | 5,335         | 2,895       |

1. Allowable load capacities listed are calculated using and applied safety factor of 4.0.

2. Allowable load capacities are multiplied by reduction factors when anchor spacing or edge distances are less than critical distances.

# ALLOWABLE STRESS DESIGN (ASD) DESIGN CRITERIA

## Spacing Distance and Edge Distance Tension ( $F_{NS}$ , $F_{NC}$ ) Adjustment Factors for Normal-Weight Concrete

| Spacing Distance -Tension ( $F_{NS}$ ) |        |       |      |       |        |       |        |        |        |      |
|----------------------------------------|--------|-------|------|-------|--------|-------|--------|--------|--------|------|
| Diameter, d (in)                       | 3/8    | 3/8   | 1/2  | 1/2   | 1/2    | 5/8   | 5/8    | 5/8    | 3/4    | 3/4  |
| Minimum Embedment, $h_v$ (in)          | 1-3/4  | 2-3/8 | 2    | 2-1/2 | 3-3/4  | 2-3/8 | 3-3/8  | 4-5/8  | 3-3/8  | 5    |
| Min. Slab Thickness, $h_{min}$ (in)    | 3-1/4  | 4     | 4    | 5     | 6      | 5     | 6      | 7      | 6      | 10   |
| Minimum Spacing, $S_{min}$ (in)        | 5-1/4  | 3-3/4 | 6    | 7-1/4 | 5      | 7-1/8 | 10-1/8 | 4-1/4  | 9      | 6    |
| Critical Spacing, $S_{cr}$ (in)        | 5-1/4  | 7-1/8 | 6    | 7-1/2 | 11-1/4 | 7-1/8 | 10-1/8 | 13-7/8 | 10-1/8 | 15   |
| Spacing Distance (inches)              | 3-3/4  | -     | 0.80 | -     | -      | -     | -      | -      | -      | -    |
|                                        | 4      | -     | 0.82 | -     | -      | -     | -      | -      | -      | -    |
|                                        | 4-1/4  | -     | 0.83 | -     | -      | -     | -      | 0.69   | -      | -    |
|                                        | 4-1/2  | -     | 0.85 | -     | -      | -     | -      | 0.70   | -      | -    |
|                                        | 5      | -     | 0.88 | -     | -      | 0.75  | -      | 0.71   | -      | -    |
|                                        | 5-1/2  | 1.00  | 0.91 | -     | -      | 0.77  | -      | 0.73   | -      | -    |
|                                        | 6      | 1.00  | 0.93 | 1.00  | -      | 0.79  | -      | 0.74   | -      | 0.74 |
|                                        | 6-1/2  | 1.00  | 0.96 | 1.00  | -      | 0.81  | -      | 0.76   | -      | 0.75 |
|                                        | 7      | 1.00  | 0.99 | 1.00  | -      | 0.83  | -      | 0.78   | -      | 0.77 |
|                                        | 7-1/4  | 1.00  | 1.00 | 1.00  | 0.99   | 0.84  | -      | 0.78   | -      | 0.78 |
|                                        | 7-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.85  | 1.00   | 0.79   | -      | 0.78 |
|                                        | 8      | 1.00  | 1.00 | 1.00  | 1.00   | 0.87  | 1.00   | 0.81   | -      | 0.80 |
|                                        | 8-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.89  | 1.00   | 0.83   | -      | 0.81 |
|                                        | 9      | 1.00  | 1.00 | 1.00  | 1.00   | 0.91  | 1.00   | 0.84   | 0.94   | 0.83 |
|                                        | 9-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.93  | 1.00   | 0.86   | 0.97   | 0.84 |
|                                        | 10     | 1.00  | 1.00 | 1.00  | 1.00   | 0.95  | 1.00   | 0.87   | 0.99   | 0.86 |
|                                        | 10-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 0.97  | 1.00   | 0.89   | 1.00   | 0.87 |
|                                        | 11     | 1.00  | 1.00 | 1.00  | 1.00   | 0.99  | 1.00   | 0.91   | 1.00   | 0.88 |
|                                        | 11-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 0.92   | 1.00   | 0.90 |
|                                        | 12     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 0.94   | 1.00   | 0.91 |
|                                        | 12-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 0.96   | 1.00   | 0.93 |
|                                        | 13     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 0.97   | 1.00   | 0.94 |
|                                        | 13-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 0.99   | 1.00   | 0.96 |
|                                        | 14     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 1.00   | 0.97 |
|                                        | 14-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 1.00   | 0.99 |
|                                        | 15     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 1.00   | 1.00 |

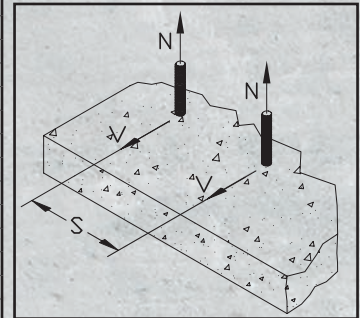
| Edge Distance - Tension ( $F_{NC}$ )  |        |       |      |       |       |       |       |       |       |       |
|---------------------------------------|--------|-------|------|-------|-------|-------|-------|-------|-------|-------|
| Diameter, d (in)                      | 3/8    | 3/8   | 1/2  | 1/2   | 1/2   | 5/8   | 5/8   | 5/8   | 3/4   | 3/4   |
| Minimum Embedment, $h_v$ (in)         | 1-3/4  | 2-3/8 | 2    | 2-1/2 | 3-3/4 | 2-3/8 | 3-3/8 | 4-5/8 | 3-3/8 | 5     |
| Min. Slab Thickness, $h_{min}$ (in)   | 3-1/4  | 4     | 4    | 5     | 6     | 5     | 6     | 7     | 6     | 10    |
| Minimum Edge Distance, $c_{min}$ (in) | 3      | 2-1/4 | 4    | 5-1/4 | 4     | 4-1/4 | 5-1/2 | 4-1/4 | 5     | 4-1/2 |
| Critical Edge Distance, $c_{ac}$ (in) | 5      | 6-1/2 | 8    | 8-1/2 | 8     | 8     | 6     | 10    | 5     | 12    |
| Edge Distance (inches)                | 2-1/4  | -     | 0.35 | -     | -     | -     | -     | -     | -     | -     |
|                                       | 2-1/2  | -     | 0.38 | -     | -     | -     | -     | -     | -     | -     |
|                                       | 3      | 0.60  | 0.46 | -     | -     | -     | -     | -     | -     | -     |
|                                       | 3-1/2  | 0.70  | 0.54 | -     | -     | -     | -     | -     | -     | -     |
|                                       | 4      | 0.80  | 0.62 | 0.50  | -     | 0.50  | -     | -     | -     | -     |
|                                       | 4-1/4  | 0.85  | 0.65 | 0.53  | -     | 0.53  | 0.53  | -     | 0.43  | -     |
|                                       | 4-1/2  | 0.90  | 0.69 | 0.56  | -     | 0.56  | 0.56  | -     | 0.45  | -     |
|                                       | 5      | 1.00  | 0.77 | 0.63  | -     | 0.63  | 0.63  | -     | 0.50  | 1.00  |
|                                       | 5-1/4  | 1.00  | 0.81 | 0.66  | 0.62  | 0.66  | 0.66  | -     | 0.53  | 1.00  |
|                                       | 5-1/2  | 1.00  | 0.85 | 0.69  | 0.65  | 0.69  | 0.69  | 0.92  | 0.55  | 1.00  |
|                                       | 6      | 1.00  | 0.92 | 0.75  | 0.71  | 0.75  | 0.75  | 1.00  | 0.60  | 1.00  |
|                                       | 6-1/2  | 1.00  | 1.00 | 0.81  | 0.76  | 0.81  | 0.81  | 1.00  | 0.65  | 1.00  |
|                                       | 7      | 1.00  | 1.00 | 0.88  | 0.82  | 0.88  | 0.88  | 1.00  | 0.70  | 1.00  |
|                                       | 7-1/2  | 1.00  | 1.00 | 0.94  | 0.88  | 0.94  | 0.94  | 1.00  | 0.75  | 1.00  |
|                                       | 8      | 1.00  | 1.00 | 1.00  | 0.94  | 1.00  | 1.00  | 1.00  | 0.80  | 1.00  |
|                                       | 8-1/2  | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.85  | 1.00  |
|                                       | 9      | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.90  | 1.00  |
|                                       | 9-1/2  | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.95  | 1.00  |
|                                       | 10     | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.83  |
|                                       | 10-1/2 | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.88  |
|                                       | 11     | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.92  |
|                                       | 11-1/2 | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.96  |
|                                       | 12     | 1.00  | 1.00 | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  |

# Power-Stud™ HD5

## ALLOWABLE STRESS DESIGN (ASD) DESIGN CRITERIA

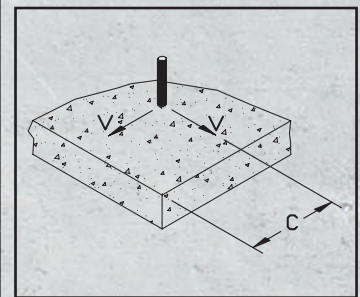
### Spacing Distance Shear (Fvs) Adjustment Factors for Normal-Weight Concrete

| Spacing Distance - Shear (Fvs)             |        |       |      |       |        |       |       |        |        |      |
|--------------------------------------------|--------|-------|------|-------|--------|-------|-------|--------|--------|------|
| Diameter, d (in)                           | 3/8    | 3/8   | 1/2  | 1/2   | 1/2    | 5/8   | 5/8   | 5/8    | 3/4    | 3/4  |
| Minimum Embedment, h <sub>e</sub> (in)     | 1-3/4  | 2-3/8 | 2    | 2-1/2 | 3-3/4  | 2-3/8 | 3-3/8 | 4-5/8  | 3-3/8  | 5    |
| Min. Slab Thickness, h <sub>min</sub> (in) | 3-1/4  | 4     | 4    | 5     | 6      | 5     | 6     | 7      | 6      | 10   |
| Minimum Spacing, s <sub>min</sub> (in)     | 5-1/4  | 3-3/4 | 6    | 7-1/4 | 5      | 7-1/8 | 11    | 4-1/4  | 9      | 6    |
| Critical Spacing, S <sub>c</sub> (in)      | 5-1/4  | 7-1/8 | 6    | 7-1/2 | 11-1/4 | 7-1/8 | 11    | 13-7/8 | 10-1/8 | 15   |
| Spacing Distance (inches)                  | 3-3/4  | -     | 0.87 | -     | -      | -     | -     | -      | -      | -    |
|                                            | 4      | -     | 0.88 | -     | -      | -     | -     | -      | -      | -    |
|                                            | 4-1/4  | -     | 0.89 | -     | -      | -     | -     | 0.78   | -      | -    |
|                                            | 4-1/2  | -     | 0.90 | -     | -      | -     | -     | 0.79   | -      | -    |
|                                            | 5      | -     | 0.92 | -     | -      | 0.82  | -     | 0.80   | -      | -    |
|                                            | 5-1/2  | 1.00  | 0.94 | -     | -      | 0.84  | -     | 0.81   | -      | -    |
|                                            | 6      | 1.00  | 0.96 | 1.00  | -      | 0.85  | -     | 0.82   | -      | 0.82 |
|                                            | 6-1/2  | 1.00  | 0.98 | 1.00  | -      | 0.87  | -     | 0.83   | -      | 0.83 |
|                                            | 7      | 1.00  | 1.00 | 1.00  | -      | 0.88  | -     | 0.84   | -      | 0.84 |
|                                            | 7-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.89  | 1.00  | 0.85   | -      | 0.85 |
|                                            | 8      | 1.00  | 1.00 | 1.00  | 1.00   | 0.91  | 1.00  | 0.87   | -      | 0.86 |
|                                            | 8-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.92  | 1.00  | 0.88   | -      | 0.87 |
|                                            | 9      | 1.00  | 1.00 | 1.00  | 1.00   | 0.94  | 1.00  | 0.89   | 0.96   | 0.88 |
|                                            | 9-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.95  | 1.00  | 0.90   | 0.98   | 0.89 |
|                                            | 10     | 1.00  | 1.00 | 1.00  | 1.00   | 0.96  | 1.00  | 0.91   | 1.00   | 0.90 |
|                                            | 10-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 0.98  | 1.00  | 0.92   | 1.00   | 0.91 |
|                                            | 11     | 1.00  | 1.00 | 1.00  | 1.00   | 0.99  | 1.00  | 0.93   | 1.00   | 0.92 |
|                                            | 11-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 0.95   | 1.00   | 0.93 |
|                                            | 12     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 0.96   | 1.00   | 0.94 |
|                                            | 12-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 0.97   | 1.00   | 0.95 |
|                                            | 13     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 0.98   | 1.00   | 0.96 |
|                                            | 13-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 0.99   | 1.00   | 0.97 |
|                                            | 14     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 1.00   | 1.00   | 0.98 |
|                                            | 14-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 1.00   | 1.00   | 0.99 |
|                                            | 15     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00  | 1.00   | 1.00   | 1.00 |



### Edge Distance Shear (Fvc) Adjustment Factors for Normal-Weight Concrete

| Edge Distance - Shear (Fvc)                  |        |       |      |       |        |       |        |        |        |      |
|----------------------------------------------|--------|-------|------|-------|--------|-------|--------|--------|--------|------|
| Diameter, d (in)                             | 3/8    | 3/8   | 1/2  | 1/2   | 1/2    | 5/8   | 5/8    | 5/8    | 3/4    | 3/4  |
| Minimum Embedment, h <sub>e</sub> (in)       | 1-3/4  | 2-3/8 | 2    | 2-1/2 | 3-3/4  | 2-3/8 | 3-3/8  | 4-5/8  | 3-3/8  | 5    |
| Min. Slab Thickness, h <sub>min</sub> (in)   | 3-1/4  | 4     | 4    | 5     | 6      | 5     | 6      | 7      | 6      | 10   |
| Minimum Edge Distance, C <sub>min</sub> (in) | 5      | 6-1/2 | 6    | 8-1/2 | 8      | 7-1/8 | 6      | 10     | 5      | 12   |
| Critical Edge Distance, C <sub>ce</sub> (in) | 5-1/4  | 7-1/8 | 6    | 8-1/2 | 11-1/4 | 7-1/8 | 10-1/8 | 13-7/8 | 10-1/8 | 15   |
| Edge Distance (inches)                       | 5      | 0.95  | -    | -     | -      | -     | -      | -      | 0.49   | -    |
|                                              | 5-1/2  | 1.00  | -    | -     | -      | -     | -      | -      | 0.54   | -    |
|                                              | 6      | 1.00  | -    | 1.00  | -      | -     | 0.59   | -      | 0.59   | -    |
|                                              | 6-1/2  | 1.00  | 0.91 | 1.00  | -      | -     | 0.64   | -      | 0.64   | -    |
|                                              | 7      | 1.00  | 0.98 | 1.00  | -      | -     | 0.69   | -      | 0.69   | -    |
|                                              | 7-1/2  | 1.00  | 1.00 | 1.00  | -      | -     | 0.74   | -      | 0.74   | -    |
|                                              | 8      | 1.00  | 1.00 | 1.00  | -      | 0.71  | 1.00   | 0.79   | -      | 0.79 |
|                                              | 8-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.76  | 1.00   | 0.84   | -      | 0.84 |
|                                              | 9      | 1.00  | 1.00 | 1.00  | 1.00   | 0.80  | 1.00   | 0.89   | -      | 0.89 |
|                                              | 9-1/2  | 1.00  | 1.00 | 1.00  | 1.00   | 0.84  | 1.00   | 0.94   | -      | 0.94 |
|                                              | 10     | 1.00  | 1.00 | 1.00  | 1.00   | 0.89  | 1.00   | 0.99   | 0.72   | 0.99 |
|                                              | 10-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 0.93  | 1.00   | 1.00   | 0.76   | 1.00 |
|                                              | 11     | 1.00  | 1.00 | 1.00  | 1.00   | 0.98  | 1.00   | 1.00   | 0.79   | 1.00 |
|                                              | 11-1/4 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 0.81   | 1.00 |
|                                              | 11-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 0.83   | 1.00 |
|                                              | 12     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 0.86   | 1.00 |
|                                              | 12-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 0.90   | 1.00 |
|                                              | 13     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 0.94   | 1.00 |
|                                              | 13-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 0.97   | 1.00 |
|                                              | 14     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 1.00   | 0.93 |
|                                              | 14-1/2 | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 1.00   | 0.97 |
|                                              | 15     | 1.00  | 1.00 | 1.00  | 1.00   | 1.00  | 1.00   | 1.00   | 1.00   | 1.00 |

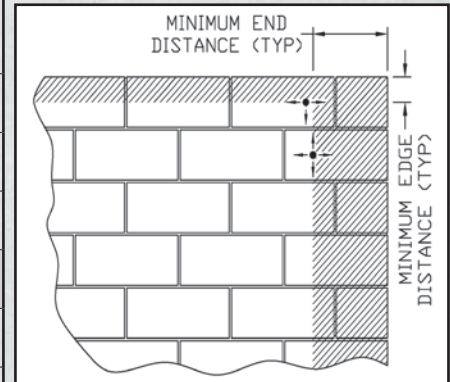


# Power-Stud™ HD5

## MASONRY PERFORMANCE DATA

### Ultimate and Allowable Load Capacities for Power-Stud HD5 in Grout -Filled Concrete Masonry<sup>1,2,3</sup>

| Anchor Diameter<br>d<br>in. | Minimum Embed.<br>h <sub>v</sub><br>in.<br>(mm) | Minimum Edge Distance<br>in.<br>(mm) | Minimum End Distance<br>in.<br>(mm) | Ultimate Loads       |                    | Allowable Loads      |                    |
|-----------------------------|-------------------------------------------------|--------------------------------------|-------------------------------------|----------------------|--------------------|----------------------|--------------------|
|                             |                                                 |                                      |                                     | Tension lbs.<br>(kN) | Shear lbs.<br>(kN) | Tension lbs.<br>(kN) | Shear lbs.<br>(kN) |
| 3/8                         | 1-1/2<br>(38.1)                                 | 4<br>(102)                           | 4<br>(102)                          | 1,185<br>(5.3)       | 1,340<br>(6.0)     | 235<br>(1.0)         | 270<br>(1.2)       |
| 1/2                         | 2<br>(50.8)                                     | 4<br>(102)                           | 4<br>(102)                          | 1,670<br>(7.4)       | 2,110<br>(9.4)     | 335<br>(1.5)         | 420<br>(1.9)       |
|                             |                                                 | 12<br>(305)                          | 12<br>(305)                         | 1,860<br>(8.3)       | 2,560<br>(11.4)    | 370<br>(1.6)         | 510<br>(2.3)       |
| 5/8                         | 2-3/8<br>(60.3)                                 | 4<br>(102)                           | 4<br>(102)                          | 2,155<br>(9.6)       |                    | 430<br>(1.9)         |                    |
|                             |                                                 | 12<br>(305)                          | 12<br>(305)                         | 2,850<br>(12.7)      | 5,225<br>(23.2)    | 570<br>(2.5)         | 1,045<br>(4.6)     |
| 3/4                         | 3-3/8<br>(85.7)                                 | 12<br>(305)                          | 12<br>(305)                         | 5,660<br>(25.2)      | 8,115<br>(36.1)    | 1,130<br>(5.0)       | 1,625<br>(7.2)     |
|                             |                                                 | 20<br>(508)                          | 20<br>(508)                         |                      | 9,360<br>(41.6)    |                      | 1,870<br>(8.3)     |



1. Tabulated load values are for anchors installed in minimum 6-inch wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation ( $f'_m \geq 1,500$  psi).
2. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.
3. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing. Anchors with 3/4-inch diameter are limited to one anchor per cell.

## ORDERING INFORMATION

### Power-Stud™ HD5 (Carbon Steel Body and Stainless Steel Expansion Clip)

| Cat. No. | Anchor Size   | Thread Length | Box Qty. | Carton Qty. | Wt/100 (lbs.) |
|----------|---------------|---------------|----------|-------------|---------------|
| 7713HD5  | 3/8" x 3"     | 1-1/2"        | 50       | 300         | 10            |
| 7715HD5  | 3/8" x 3-3/4" | 2-3/8"        | 50       | 300         | 13            |
| 7716HD5  | 3/8" x 5"     | 3-1/2"        | 50       | 300         | 15            |
| 7717HD5  | 3/8" x 7"     | 5-1/2"        | 50       | 200         | 21            |
| 7720HD5  | 1/2" x 2-3/4" | 1"            | 50       | 200         | 21            |
| 7722HD5  | 1/2" x 3-3/4" | 2"            | 50       | 200         | 19            |
| 7723HD5  | 1/2" x 4-1/2" | 2-3/4"        | 50       | 200         | 23            |
| 7724HD5  | 1/2" x 5-1/2" | 3-3/4"        | 50       | 200         | 27            |
| 7726HD5  | 1/2" x 7"     | 5-1/4"        | 50       | 150         | 30            |
| 7730HD5  | 5/8" x 3-1/2" | 1-1/2"        | 25       | 100         | 44            |
| 7733HD5  | 5/8" x 5"     | 3"            | 25       | 100         | 43            |
| 7734HD5  | 5/8" x 6"     | 4"            | 25       | 100         | 47            |
| 7738HD5  | 5/8" x 8-1/2" | 6-1/2"        | 25       | 75          | 60            |
| 7741HD5  | 3/4" x 4-3/4" | 2-1/4"        | 20       | 60          | 68            |
| 7742HD5  | 3/4" x 5-1/2" | 3"            | 20       | 60          | 76            |
| 7746HD5  | 3/4" x 7"     | 4-1/2"        | 20       | 60          | 92            |
| 7748HD5  | 3/4" x 8-1/2" | 6"            | 10       | 40          | 107           |

The published size includes the diameter and the overall length of the anchor.  
All anchors are packaged with nuts and washers.



| Cat. No. | Anchor Size                                                          | Box Qty. |
|----------|----------------------------------------------------------------------|----------|
| 08466    | Adjustable torque wrench with 1/2" square drive (25 to 250 ft.-lbs.) | 1        |
| 08280    | Hand pump / dust blower                                              | 1        |



POWERS FASTENERS **BRANCH INFORMATION****USA LOCATIONS**

| CITY                   | ADDRESS                                                   | CONTACT                   | PHONE                       | FAX                         |
|------------------------|-----------------------------------------------------------|---------------------------|-----------------------------|-----------------------------|
| Alabama                | 5405 Buford Hwy Suite 410 Norcross, GA 30071-3984         | Jeff Hatchett             | 205-520-6044                | 678-966-9242                |
| Atlanta                | 5405 Buford Hwy Suite 410 Norcross, GA 30071-3984         | Ryan Raica                | 678-966-0000                | 678-966-9242                |
| Boston                 | 2 Powers Lane, Brewster, NY 10509                         | Jack Armour               | 800-524-3244                | 914-576-6483                |
| Charlotte              | 349 L West Tremont Avenue, Charlotte, NC 28203            | Bob Aurisy                | 704-375-5012                | 704-376-5517                |
| Chicago                | 2472 Wisconsin Avenue, Downers Grove, IL 60515            | Dan Gilligan              | 630-960-3156                | 630-960-3912                |
| Dallas                 | 1300 IH 35 North, Suite #118, Carrollton TX 75006         | Matt Henderson            | 972-506-9258                | 972-506-9290                |
| Denver                 | 2475 West Second Street #35, Denver, CO 80223             | Jared Hemmert             | 303-922-9202                | 303-922-9228                |
| Detroit                | 21600 Wyoming Avenue, Oak Park, MI 48237                  | Glen Gaskill              | 248-543-8600                | 248-543-8601                |
| Florida                | 2412 Lynx Lane, Orlando, FL 32804                         | John Christy              | 813-626-4500                | 813-626-4545                |
| Houston                | 13833 North Promenade, Suite 100, Stafford, TX 77477      | Vaughn Eshelman           | 281-491-0351                | 281-491-0367                |
| Indianapolis           | 15290 Stony Creek Way, Noblesville, IN 46060              | Bill Trainor              | 317-773-1668                | 317-773-1690                |
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| Maryland               | 3137-B Pennsy Drive, Landover, MD 20785                   | Chris Van Syckle          | 301-773-1722                | 301-341-5119                |
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| Philadelphia           | 2 Powers Lane, Brewster, NY 10509                         | Greg Stephenson           | 800-524-3244                | 914-576-6483                |
| Phoenix                | 3602 E. Southern Ave, Suite 5 Phoenix, AZ 85040           | Patrick Stysly            | 602-431-8024                | 602-431-8027                |
| Pittsburgh             | 1360 Island Avenue, McKees Rocks, PA 15136                | Bill Dugan                | 412-771-3010                | 412-771-9858                |
| Portland               | 18808 142nd Ave NE, Suite 4A, Woodinville, WA 98072       | Jim Swink                 | 360-608-6845                | 206-762-5817                |
| Rochester              | 36 Van Auker Blvd., Rochester, NY 14608                   | Mark Harper               | 800-524-3244 / 585-529-4188 | 914-576-6483 / 585-529-5319 |
| Salt Lake City         | 3120 W. California Ave, Suite E, Salt Lake City, UT 84104 | Don Manning               | 801-466-9428                | 801-466-3083                |
| San Francisco          | 28970 Hopkins Street, Suite B+C, Hayward, CA 94545        | John O'Brien/Craig Hering | 510-293-1500                | 510-293-1505                |
| Seattle                | 18808 142nd Ave NE, Suite 4A, Woodinville, WA 98072       | Darin Arnold/Jim Swink    | 206-762-5812                | 206-762-5817                |

**INTERNATIONAL LOCATIONS**

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|----------------|------------------------------------------------------------------------------------------------------------------|--------------|------------------|------------------|
| Australia      | Factory 3, 205 Abbotts Road, Dandenong, South Victoria 3175                                                      | Peter Pratis | +61 3 8787 5888  | +61 3 8787 5899  |
| Canada         | 6950 Edwards Blvd. Mississauga, Ontario L5T 2W2                                                                  | Mark Russell | 905-673-7295     | 905-673-6490     |
| China          | Metropolitan Business Centre, East Nandan Road, Lane 300, No. 9, Room 604 Xuhui District, Shanghai, China 200030 | Jake Olsen   | +86-21-3363-2880 | +86-21-5080-5389 |
| Europe         | Westrak 208, 1771 SV Wieringerwerf, Netherlands                                                                  | Colin Earl   | +31 888 769 377  | +31 227 594 759  |
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